



**BAI-KAKAJI**  
GROUP



Bai



Kakaji

**BAI-KAKAJI**  
**POLYMERS PVT. LTD.**

Let's grow together!

# ABOUT US

Bai-Kakaji Polymers Pvt. Ltd. was formed in 2013. Bai-Kakaji Polymers Pvt. Ltd. is located at Latur, Maharashtra. We, one of the leading Alaska (water) closures, CSD 1881 Closures & PET Preform manufacturers. In 2013 we started with one preform manufacturing machine now with SACMI, HUSKY & ASB machines our per month production capacity HDPE alaska caps: 250 million PP caps for carbonated soft drinks: 38.5 million, Pet preform used for packaged drinking water and other beverages: 1800 MT. Closures are produced on World class SACMI compression mold machine & PET preforms are produced on World class Husky & ASB Nissei Injection Molding machines. This results in a smooth finish, flash free, tailless and uniform wall thickness preform with high clarity, dust free, superior quality and near zero rejection. The design is such that while blowing the preform you will get uniform material distribution resulting in superior sturdiness and improved transparency. SACMI machines provide best quality compressed closures which results in nearly zero rejection and leakage. The preforms & Closures are made under stringent quality control conditions. This gives our customers trouble free production with near zero rejections which saves valuable time as well as reduces their

production costs. Our fully equipped laboratory ensures that all products meet or exceed international quality standards.



## OUR PHILOSOPHY

We Believe that with every deal we do, we get a new partner for growth, hence we say LETS GROW TOGETHER !



## VISION

To be a pioneering force in the global polymer industry, delivering innovative and sustainable solutions. We envision becoming the preferred partner for our clients, renowned for excellence in product quality, technological advancements, and a commitment to environmental responsibility.



## MISSION

To deliver highest standards on quality for our products & contributing to the development of the society.



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# PET PREFORM



# PREFORMS DETAILS

## ALASKA PREFORMS

Sr. No.	Weight (GMS)	Neck Dia (MM)	Neck Type	Total Length (MM)
1	8.2	27	ALASKA	67±1
2	8.7	27	ALASKA	67±1
3	8.9	27	ALASKA	67±1
4	9.3	27	ALASKA	65±1
5	10	27	ALASKA	65±1
6	10.8	27	ALASKA	65±1
7	12.1	27	ALASKA	83±1
8	12.3	27	ALASKA	80±1
9	12.5	27	ALASKA	81±1
10	12.7	27	ALASKA	84±1
11	13.1	27	ALASKA	81±1
12	13.4	27	ALASKA	81±1
13	13.5	27	ALASKA	79±1
14	14.2	27	ALASKA	81±1
15	15.4	27	ALASKA	81±1
16	18	27	ALASKA	107±1.5
17	18.6	27	ALASKA	107±1.5
18	19	27	ALASKA	106±1.5
19	19.3	27	ALASKA	106±1.5
20	19.5	27	ALASKA	100±1
21	19.8	27	ALASKA	107±0.5
22	20	27	ALASKA	104±1.5
23	20.2	27	ALASKA	104±1.5
24	20.5	27	ALASKA	107±1.5
25	20.5	27	ALASKA	106±1.5
26	21	27	ALASKA	108±0.5
27	21	27	ALASKA	100±1
28	21.2	27	ALASKA	106±1.5
29	23.8	27	ALASKA	106±1.5
30	27.8	27	ALASKA	129±1
31	31.8	27	ALASKA	129±1.5
32	33.8	27	ALASKA	129±1.6



# PREFORMS DETAILS

PCO 1881 PREFORMS				
Sr. No.	Weight (GMS)	Neck Dia (MM)	Neck Type	Total Length (MM)
33	9.9	28	PCO 1881	66.5±1
34	10.9	28	PCO 1881	66.5±1
35	11.3	28	PCO 1881	73±1
36	11.7	28	PCO 1881	72±1
37	12.2	28	PCO 1881	66.5±1
38	12	28	PCO 1881	72±1
39	12.4	28	PCO 1881	73±1
40	12.6	28	PCO 1881	80±1
41	13	28	PCO 1881	72±1
42	13.2	28	PCO 1881	73±1
43	14.2	28	PCO 1881	80±1
44	15.2	28	PCO 1881	80±1
45	23	28	PCO 1881	100±1
46	24.2	28	PCO 1881	100±1
47	28	28	PCO 1881	129±1
48	32	28	PCO 1881	129±1
49	34	28	PCO 1881	129±1
50	43	28	PCO 1881	140±1
ROPP PREFORMS				
Sr. No.	Weight (GMS)	Neck Dia (MM)	Neck Type	Total Length (MM)
51	9.5	25	ROPP	70.5
26/22 SHORT NECK FOR WATER GME 30.28				
Sr. No.	Weight (GMS)	Neck Dia (MM)	Neck Type	Total Length (MM)
52	7.1	26	26/22	63
53	10.5	26	26/22	79.31
54	11.5	26	26/22	79.31
55	16.5	26	26/22	100.6
56	17.9	26	26/22	100.5
57	19.5	26	26/22	100.5
58	31 +/- 0.5	31	26/22	131 +/- 0.5



## PREFORMS DETAILS

32 MM NECK DAIRY PREFORM				
Sr. No.	Weight (GMS)	Neck Dia (MM)	Neck Type	Total Length (MM)
59	30	32	DAIRY	110
60	13.5	32	DAIRY	72 Upcoming
THIS 32 MM SCREW FINISH WITH TWO (2) THREAD STARTS FOR STILL WATERS AND NON-CARBONATED BEVERAGES. THIS FINISH CAN BE USED FOR ASEPTIC FILLING AND FILLING WITH INTRODUCTION OF NITROGEN (THE INTERNAL PRESSURE SHOULD NOT EXCEED 1 BAR). THIS FINISH IS DESIGNED TO TAKE A TAMPER-EVIDENT PLASTIC CLOSURE ONLY				

VARIOUS PREFORMS				
Sr. No.	Weight (GMS)	Neck Dia (MM)	Neck Type	Total Length (MM)
61	685	55	20 LTRS	418
62	84	48	5 LTRS	180.5

### WIDE MOUTH PREFORMS

Sr. No.	Weight (GMS)	Neck Dia (MM)
63	57	120
64	64	120

### 26/22 CSD/JUICE GME 30.41 SHORT NECK PREFORM

Sr. No.	Weight (GMS)	Neck Dia (MM)	Neck Type	Total Length (MM)
65	10.1	26	28/22	70.20

### PER PREFORM 28MM ROPP NECK

Sr. No.	Weight (GMS)	Neck Dia (MM)	Neck Type	Total Length (MM)
66	18gm +/-0.5	28	Ropp	95.5

### PER PREFORM 25MM ROPP NECK

Sr. No.	Weight (GMS)	Neck Dia (MM)	Neck Type	Total Length (MM)
67	16gm +/-0.5	25	Ropp	81



# ALASKA 27MM NECK HDPE CAP.

## SPECIFICATION

Closures (Compressor mould closures for water bottles)  
Made from SACMI machines  
27mm ALASKA CAP (suitable for 28mm neck size Pet Preform)  
Material - HDPE  
Weight - 1.5gm, 1.3gm & 1.2gm per Closure  
Packing - 7000 Piece

## BENEFITS

Highest quality & finish that gives your product a premium image



Blue



Yellow



Pink



Gold



Red



Black



Apple Green



Green

# SHORT NECK 26/22 (3START FOR PACKAGED DRINKING WATER) HDPE CAP.

## SPECIFICATION

Closures (Compressor mould closures for water bottles)  
Made from SACMI machines  
26/22 SHORT NECK (suitable for short neck size Pet Preform)  
Material - HDPE  
Weight - 1.2gm per Closure  
Packing - 9000 Piece

## BENEFITS

Highest quality & finish that gives your product a premium image



Green



Blue



Blue

# 26/22 (CSD GME30.41) SHORT NECK CAP

## SPECIFICATION

Closures used for carbonate soft drink  
Made from HUSKY machines  
Material - HDPE.  
Available with ENGRAVED facility  
Packing-7000 Pieces/box  
weight:1.6gm

## BENEFITS

- lighted closure in the industry with better performance.
- more saving of carbon footprint
- more resin polymer Saving
- more cost saving





# PCO 1881 NECK (CSD 2 PIECES) CAP.

## SPECIFICATION

Closures used for carbonated soft drink  
Made from SACMI machines  
28mm (1881 CLOSURE)  
(suitable for 28mm neck size Pet Preform),  
Material - PP .  
Available with printing facility  
Packing - 5500 Piece  
weight :2.65 gm

## BENEFITS

Best in class quality coupled with great service



Black



Blue



Binda Green



White



Pink



Apple Green



Red



Gold



Green



Orange

# PCO 1881 NECK CAP. (CSD SINGLE PIECE)

## SPECIFICATION

Closures used for carbonated soft drink  
Made from SACMI machines  
28mm (1881 CLOSURE)  
(suitable for 28mm neck size Pet Preform),  
Material - HDPE .  
Weight - 2.3gm  
Available with printing facility  
Packing - 6500 Piece

## BENEFITS

More saving of plastic carbon footprint



Green



White



Yellow



Black



Blue



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# PCO 1881 NECK CAP. (JUICE SINGLE PIECE)

## SPECIFICATION

Closure used for Juice (Warm  
Fill Beverage)  
made from SACMI Machine  
28mm 1881 Closure  
(suitable for 28mm neck size  
Pet Preform),  
Material -HDPE.  
Weight - 1.9gm  
Available with printing facility  
Packing - 6500 Piece



Black



Green



White



Blue



Yellow

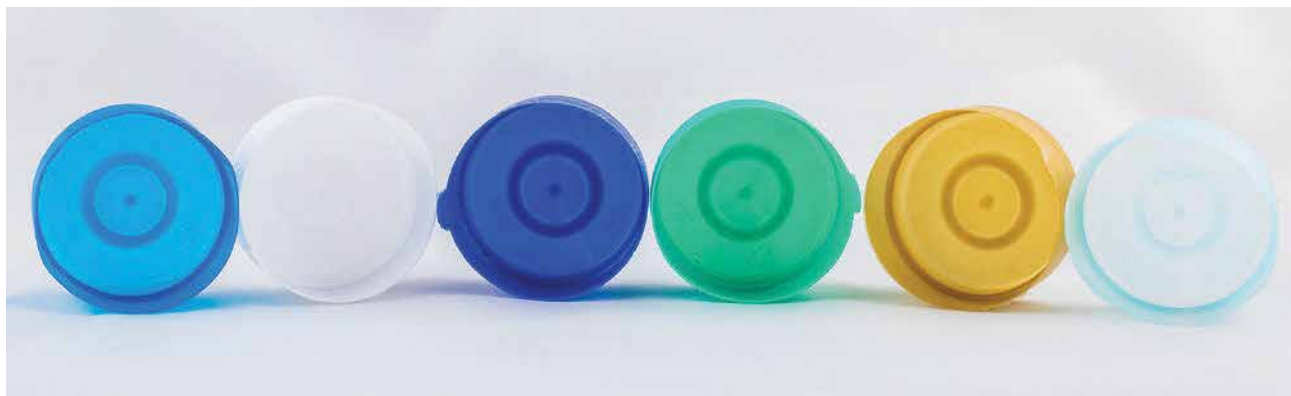


# BT CAP

## SPECIFICATION

Bubble top caps for 20 ltr jar  
Full cap which provide complete seal  
Made from LDPE virgin material

Weight 3.5gm approx



# JAR

## SPECIFICATION

1. Complete 20 ltr water capacity  
Weight 685gm & 710gm
2. 5 ltr 46 mm neck 84gm jar and preform



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# SHRINK AND ADHESIVE FILM

- ◆ SURFACE PROTECTION FILM / GUARD FILM / MASKING FILM
- ◆ LDPE SHRINK FILM
- ◆ STRETCH HOOD FILM
- ◆ STRETCH WRAP FILM
- ◆ SHRINK FILM
- ◆ LDPE TUBING FILM ROLL
- ◆ SHRINK HOOD FILM
- ◆ PE MILK FILM
- ◆ VCI – STRETCH WRAP FILM
- ◆ SILAGE WRAP FILM



# Clientele

TATA  
COPPER<sup>+</sup>

CP  
CANPACK

TATA  
BLUESCOPE  
STEEL

JSW Steel



CAMPA  
Reliance  
METAL

tanvi  
TANP Snacks and Beverages



Cloud9  
BEVERAGES

Manikchand  
Oxyrich

MIS B. G. CHITALE  
Chitale  
DAIRY

CLEAR  
PREMIUM WATER

EST 1998  
DAVAT  
Beverages

CLEAR  
CHANGE IS HERE

evocus

PATANJALI

IRCTC

BIG  
COLA

Melborn  
PACKAGED DRINKING WATER  
With added minerals

Mantra  
PURE

SUNRICH



येवले

Urja

Green valley  
Packaged  
DRINKING WATER

HAYWARDS  
5000  
ESTD 1900 PREMIUM BOTTLED

Big  
Mishra  
Since 1933

NATURE  
DELIGHT  
GROUP

KINGFISHER  
PREMIUM

ROYAL  
CHALLENGE  
PACKAGED DRINKING WATER

FOSTER'S

FTQ  
DRINKS  
Folk Thirst Quencher

KELZAI  
VOLCANIC  
WATER

Enduring Value

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